

## 3M™ Depressed Center Grinding Wheels

### 3M™ Green Corps™ Type 27 Flexible Grinding Wheel

- 3M ceramic abrasive grain
- Can be used on a wide variety of metals
- Smooth running wheels produce less noise and vibration when grinding
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia. x Thk. x AH	Grade	Max. RPM	Qty./Case
051111-50440-6	4-1/2" x 1/8" x 7/8"	36	13,300	20/40
051111-50442-0	4-1/2" x 1/8" x 7/8"	46	13,300	20/40
051111-50443-7	4-1/2" x 1/8" x 7/8"	60	13,300	20/40
051111-50444-4	4-1/2" x 1/8" x 7/8"	80	13,300	20/40
051111-50445-1	7" x 1/8" x 7/8"	36	8,500	20/20
051111-50446-8	7" x 1/8" x 7/8"	46	8,500	20/20
051111-50447-5	7" x 1/8" x 7/8"	60	8,500	20/20

### 3M™ Green Corps™ Type 27 Depressed Center Wheel

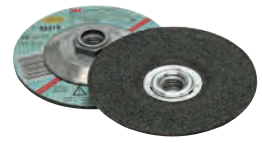
- 3M ceramic abrasive grain
- Provides fast cut and long life
- Use with right angle grinders with a guard
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia. x Thk. x AH	Grade	Max. RPM	Qty./Case
051111-61010-7	4" x 1/4" x 3/8"	24	15,000	60
051111-55991-8	4-1/2" x 1/4" x 7/8"	24	13,300	40
051111-55992-5	4-1/2" x 1/4" x 7/8"	36	13,300	40
051111-55960-4	4-1/2" x 1/4" x 5/8-11 INT	24	13,300	40
051111-55961-1	4-1/2" x 1/4" x 5/8-11 INT	36	13,300	40
051111-55989-5	7" x 1/4" x 7/8"	24	8,500	20
051111-55990-1	7" x 1/4" x 7/8"	36	8,500	20
051111-55958-1	7" x 1/4" x 5/8-11 INT	24	8,500	20
051111-55959-8	7" x 1/4" x 5/8-11 INT	36	8,500	20
051111-55987-1	9" x 1/4" x 7/8"	24	6,600	20
051111-55956-7	9" x 1/4" x 5/8-11 INT	24	6,600	20

### 3M™ Green Corps™ Type 27 Cutting and Grinding Wheel

- 3M ceramic abrasive grain
- Safe to grind outer face and cut with edge of same wheel
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia. x Thk. x AH	Grade	Max. RPM	Qty./Case
051135-92316-0	4-1/2" x 1/8" x 7/8"	36	13,300	40
051135-92318-4	4-1/2" x 1/8" x 5/8-11 INT	36	13,300	40
051135-92317-7	7" x 1/8" x 7/8"	36	8,500	20
051135-92319-1	7" x 1/8" x 5/8-11 INT	36	8,500	20

### 3M™ Green Corps™ T-28 Depressed Center Wheel

- Made with 3M ceramic abrasive grain for fast cut rates and long life
- T28 shape works well when grinding at lower tool angles (15-25 degrees)
- Great for weld removal, grinding in tight areas and other MRO applications
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



UPC	Dia. x Thk. x AH	Grade	Max. RPM	Qty./Case
051141-28327-2	7" x 1/4" x 5/8 INT	24	8,500	10

### 3M™ General Purpose Type 27 Wheel

- Aluminum oxide mineral
- Durable wheel provides exceptionally long life at a value price
- Excellent, economical choice for general purpose grinding on steel
- **DO NOT USE ON TOOLS WITHOUT GUARDS**



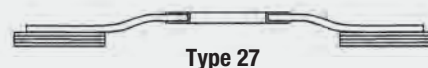
UPC	Dia. x Thk. x AH	Grade	Max. RPM	Qty./Case
051135-92312-2	4-1/2" x 1/4" x 7/8"	24	13,300	40
051135-92314-6	4-1/2" x 1/4" x 5/8-11 INT	24	13,300	40
051135-92313-9	7" x 1/4" x 7/8"	24	8,500	20
051135-92315-3	7" x 1/4" x 5/8-11 INT	24	8,500	20

## 3M™ Cubitron™ II Cut & Grind Wheels

If you're looking for a simple, effective way to boost shop productivity, new 3M™ Cubitron™ II Cut & Grind Wheels are the answer! These versatile bonded wheels are designed to be used both like a depressed center grinding wheel and as a cut-off wheel — making them ideal for cutting, grinding, gouging and more. **DO NOT USE ON TOOLS WITHOUT GUARDS.**

Optimized for use on mild steel and stainless steel, in applications including:

- Cutting
- Gouging
- Beveling
- Notching
- Fillet weld removal



Type 27

### 3M™ Cut and Grind Wheels

#### 3M™ Cubitron™ II Type 27 Cut & Grind Wheel



- 3M precision-shaped grain for super fast cut and long life
- Versatile — can be used as both a grinding wheel and a cut-off wheel
- Optimized for use on mild steel and stainless steel — for cutting, gouging, beveling, notching and fillet weld removal
- Available with quick change attachment
- **DO NOT USE ON TOOLS WITHOUT GUARDS**

UPC	Dia. x Thk. x AH	Max. RPM	Qty./Case
046719-82276-8	4" x 1/8" x 3/8"	15,300	10/20
046719-82277-5	4" x 1/8" x 5/8"	15,300	10/20
046719-82278-2	5" x 1/8" x 7/8"	12,250	10/20
046719-82279-9	4-1/2" x 1/8" x 7/8"	13,300	10/20
051141-28758-4	6" x 1/8" x 7/8"	10,200	10/20
051141-28760-7	7" x 1/8" x 7/8"	8,500	10/20
051141-28761-4	9" x 1/8" x 7/8"	6,650	10/20
<b>Quick Change</b>			
051141-28762-1	4-1/2" x 1/8" x 5/8-11	13,300	10/20
051141-28763-8	5" x 1/8" x 5/8-11	12,250	10/20
051141-28764-5	6" x 1/8" x 5/8-11	10,200	10/20
051141-28765-2	7" x 1/8" x 5/8-11	8,500	10/20
051141-28766-9	9" x 1/8" x 5/8-11	6,650	10/20



For safe applications using cut-off wheels, refer to ANSI B-7.1 for details. **ALWAYS** use appropriate wheel guards. Refer to ANSI B-186.1 for guarding requirements.